

F2 19 21. (Amended) A method for making a nail file, comprising the steps of:  
roughening a body comprising a single, integral stratum of glass so as to produce at least  
one abrading surface having an irregular texture with a roughness that varies from about 10  $\mu\text{m}$   
to about 100  $\mu\text{m}$ , said roughening comprising at least one operation selected from the group  
consisting of acid-etching and sanding; and  
hardening the glass body.

Please add new claim 26 as follows.

F3 26. (New) A nail file according to claim 1, wherein said glass comprises hardened  
glass.